

**EMS FORM 3 ENVIRONMENTAL
MONITORING DATA TEMPLATE**

Version 1.0

TEYS AUSTRALIA PTY LTD CONFIDENTIAL COMMERCIAL

Implemented
20/01/2025

Amended 3/03/2025

Written: R. Sharrock. Reviewed and Approved B Taylor

Page 1 of 3

1.0 Relevant Details Relating to Monitoring Data

Facility Name	Teys Australia Wagga Wagga
Facility Type	Beef Processing Plant
The address of the premises to which the EPL relates.	DAMPIER STREET, WAGGA WAGGA (BOMEN), NSW, 2650. LOT 1 DP 912198, LOT 1 DP 1213252
Contact Phone number of the premises	+61 2 6938 3000
Contact address of the License Holder	Building 3 Freeway Office Park 2728 Logan Road Eight Mile Plains QLD 4113
Contact phone of the License Holder	Ph: +61 7 3198 9000
Contact email of the License Holder	teys-env@teysaust.com.au
The facility environment protection licence (EPL) number	2262
Web link to the EPA's Public Register	Link to NSW EPA Public Register
The location of monitoring point/area which should be completed using a map.	Refer to Figures below.

2.0. Frequency of Monitoring

The tables below are snips directly from EPL 2262 Condition M2.2 Water and or Land Monitoring Requirements which identify the frequency of monitoring required.

POINT 1

Pollutant	Units of measure	Frequency	Sampling Method
Biochemical oxygen demand	milligrams per litre	Monthly	Composite sample

POINT 4,6

Pollutant	Units of measure	Frequency	Sampling Method
Conductivity	deciSiemens per metre	Yearly	Composite sample
Exchangeable calcium	milligrams per kilogram	Yearly	Composite sample
Exchangeable magnesium	milligrams per kilogram	Yearly	Composite sample
Exchangeable potassium	milligrams per kilogram	Yearly	Composite sample
Exchangeable sodium	milligrams per kilogram	Yearly	Composite sample

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Page 2 of 3

Licence - 2262

Exchangeable sodium percentage	percent	Yearly	Composite sample
Extractable phosphorus	milligrams per kilogram	Yearly	Composite sample
Nitrate	milligrams per kilogram	Yearly	Composite sample
Nitrogen (total)	milligrams per kilogram	Yearly	Composite sample
pH	pH	Yearly	Composite sample
Phosphorus (total)	milligrams per kilogram	Yearly	Composite sample
Phosphorus Sorption Capacity	milligrams per kilogram	Yearly	Composite sample
Total organic carbon	milligrams per kilogram	Yearly	Composite sample

POINT 9,10,11,12,14,15

Pollutant	Units of measure	Frequency	Sampling Method
Electrical conductivity	microsiemens per centimetre	Yearly during discharge	In situ
Nitrate	milligrams per litre	Yearly during discharge	Grab sample
pH	pH	Yearly during discharge	In situ
Standing Water Level	metres (Australian Height Datum)	Yearly during discharge	In situ

3.0. Analytes to be monitored

The analytes to be monitored at each point are contained in the snips provided from the license in **2.0. Frequency of Monitoring** in Section 2 above.

4.0 Map of Monitoring Points

Maps showing the location of the monitoring points are included overleaf and following pages.

5.0 Notes on Monitoring Data

- No sampling was carried out for treated process water at EPA Point 7 because no treated process water was utilised for irrigation at EPA Point 7 Lot 100 DP 1095889, 59 Hillary Street, North Wagga Wagga.
- Omissions to data identified as required under EPL2262 include the following:
 - Data for EPA Identification Number 15 (Piezometer 10 CFA Low Irrigation Area) is not included. It is not possible to collect a sample for analysis from this piezometer.
- There were no non-compliances identified from sampling and testing, with limits contained in EPL



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Page 3 of 3



Figure 1: Monitoring Point EPA Identification Number 1 indicated in centre of red circle. This is the point of monitoring for treated process water pumped to CFA High and CFA Low irrigation Areas for irrigation to turf farming operations.



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EMS FORM 3 ENVIRONMENTAL MONITORING DATA TEMPLATE

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Amended 3/03/2025

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Page 4 of 3



Figure 2: Monitoring Point EPA Identification Number 4 relating to soil testing. Soil test boreholes are drilled across the area for irrigation of treated process water to turf farming operations. Area is called CFA High.



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EMS FORM 3 ENVIRONMENTAL MONITORING DATA TEMPLATE

Version 1.0

TEYS AUSTRALIA PTY LTD CONFIDENTIAL COMMERCIAL

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Amended 3/03/2025

Written: R. Sharrock. Reviewed and Approved B Taylor

Page 5 of 3



Aitken Rowe Testing Laboratories Pty Ltd

Registration Number: E23-054
Page 2 of 2

Client: TEYS AUSTRALIA PTY LTD - WAGGA WAGGA, NSW
Project: ANNUAL SOIL MONITORING - TEYS BOMEN PLANT,
DAMPIER STREET, BOMEN, WAGGA WAGGA, NSW

BOREHOLE LOCATION PLAN

Figure 3: Monitoring Point EPA Identification Number 6. Soil test boreholes are drilled across the area used for irrigation of treated process water to turf farming operations. Area is called CFA Low.



EMS FORM 3 ENVIRONMENTAL MONITORING DATA TEMPLATE

Version 1.0

TEYS AUSTRALIA PTY LTD CONFIDENTIAL COMMERCIAL

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Page 6 of 3



Figure 4: Monitoring Point EPA Identification Number 9 and 10. Groundwater testing piezometers (wells) downslope from CFA High irrigation and turf farming area.



Figure 5: Monitoring Point EPA Identification Number 11, 12 and 14. Groundwater testing piezometers (wells) on CFA Low irrigation and turf farming area.



EMS FORM 3 ENVIRONMENTAL MONITORING DATA TEMPLATE

Version 1.0	TEYS AUSTRALIA PTY LTD CONFIDENTIAL COMMERCIAL		
Implemented 20/01/2025	Amended 3/03/2025	Written: R. Sharrock. Reviewed and Approved B Taylor	Page 7 of 3

6.0 Monitoring Data

Table 1: Soil monitoring data for 4 years to most recent sampling and testing conducted in November 2024.

Monitoring Period Year	Month	Date	Borehole Number	Location	Soil Depth (m)	Calcium (cmol/kg)	Conductivity (µS/cm)	Exchangeable Sodium (%)	Magnesium (cmol/kg)	Nitrate as N (mg/kg)	Total Nitrogen (mg/kg)	Phosphorus Sorption (mg/kg)	Total Phosphorus (mg/kg)	pH (1:5 Soil/Water)	Potassium (cmol/kg)	Sodium (cmol/kg)	Total Kjeldahl Nitrogen (mg/kg)	Total Organic Carbon (mg/kg)
2021	January	21/01/2022	1A	CFA HIGH	0-0.5	1.55	135	25	0.81	32	193	5	388	7.8	0.66	1.01	161	2370
2021	January	21/01/2022	1B	CFA HIGH	1.0-1.5	3.06	126	9.8	1.33	16	99	250	80	7.4	0.68	0.55	83	1020
2021	January	21/01/2022	2A	CFA HIGH	0-0.5	4.01	131	15	1.99	1	154	5	222	7.8	0.91	1.22	154	2140
2021	January	21/01/2022	3A	CFA HIGH	0-0.5	3.99	252	18	1.44	17	707	201	511	7.3	0.91	1.38	690	6710
2021	January	21/01/2022	4A	CFA HIGH	0-0.5	2.88	217	33	1.68	7	112	222	325	8.5	0.5	2.51	105	1300
2021	January	21/01/2022	4B	CFA HIGH	1.0-1.5	5.11	267	28	4.22	1	270	402	51	8.2	0.71	3.9	270	2240
2021	January	21/01/2022	5A	CFA HIGH	0-0.5	4.88	163	15	1.83	1	316	202	550	7.7	0.91	1.33	316	2970
2021	January	21/01/2022	6A	CFA HIGH	0-0.3	4.88	162	13	1.83	1	329	188	488	7.6	1.11	1.21	329	3210
2021	January	21/01/2022	7A	CFA LOW	0-0.5	5.05	392	11	3.11	104	1650	189	188	7.1	0.83	1.11	1550	1730
2021	January	21/01/2022	8A	CFA LOW	0-0.5	6.01	275	12	3.55	8	1080	5	681	7.4	1.2	1.55	1070	13000
2021	January	21/01/2022	9A	CFA LOW	0-0.5	3.55	287	19	2.61	27	757	155	412	6.6	0.88	1.66	730	7910
2021	January	21/01/2022	10A	CFA LOW	0-0.5	3.61	269	29	2.6	20	1380	144	228	6.5	0.66	2.81	1360	14900
2021	January	21/01/2022	11A	CFA LOW	0-0.5	6.68	187	24	4.99	8	540	385	401	7.8	0.54	3.88	532	5680
2021	January	21/01/2022	12A	CFA LOW	0-0.3	6.58	224	4.2	3.88	20	978	302	588	7.4	2.01	0.55	958	13700
2022	January	12/01/2023	1A	CFA HIGH	0.1-0.5	1.08	172	30	0.45	2	208	64	420	8.9	0.6	0.9	206	3860
2022	January	12/01/2023	1B	CFA HIGH	0.5-1.0	5.66	157	17	4.25	1	138	389	25	9	0.49	2.16	137	1170
2022	January	12/01/2023	1C	CFA HIGH	1.0-1.5	2.09	86	19	1.07	2	132	198	60	8.9	1.14	1.01	130	1060
2022	January	12/01/2023	2A	CFA HIGH	0.1-0.5	4.91	160	17	1.88	2	306	406	165	8.7	0.66	1.48	304	2370
2022	January	12/01/2023	3A	CFA HIGH	0.1-0.5	6.39	275	17	2.63	2	388	546	162	8.3	1.05	2.1	386	3130
2022	January	12/01/2023	4A	CFA HIGH	0.1-0.5	2.46	408	31	1.57	7	1200	148	535	8.1	0.65	2.13	1190	11200
2022	January	12/01/2023	5A	CFA HIGH	0.1-0.5	4.88	287	16	1.78	8	334	406	135	8.1	0.64	1.39	326	2920
2022	January	12/01/2023	6A	CFA HIGH	0.1-0.5	4.28	254	16	1.35	4	489	243	281	8	0.7	1.2	385	4380
2022	January	12/01/2023	7A	CFA LOW	0.1-0.5	11.4	149	8.7	5.28	2	935	383	272	8.1	0.44	1.63	933	9910
2022	January	12/01/2023	8A	CFA LOW	0.1-0.5	9.36	172	9.5	5.17	3	746	417	358	8	0.63	1.59	743	8690
2022	January	12/01/2023	9A	CFA LOW	0.1-0.5	5.32	345	29	4.49	5	855	333	260	7.9	0.44	4.14	850	9070
2022	January	12/01/2023	10A	CFA LOW	0.1-0.5	5.86	390	27	5.22	3	1010	327	332	7.8	0.59	4.36	1010	11200
2022	January	12/01/2023	11A	CFA LOW	0.1-0.5	5.39	552	28	4.48	14	1690	378	551	7.5	1.03	4.17	1680	18300
2022	January	12/01/2023	12A	CFA LOW	0.1-0.5	8.61	312	19	5.74	8	921	277	262	7.7	0.64	3.62	913	11800



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Page 8 of 3

Monitoring Period Year	Month	Date	Borehole Number	Location	Soil Depth (m)	Calcium (cmol/kg)	Conductivity (µS/cm)	Exchangeable Sodium (%)	Magnesium (cmol/kg)	Nitrate as N (mg/kg)	Total Nitrogen (mg/kg)	Phosphorus Sorption (mg/kg)	Total Phosphorus (mg/kg)	pH (1:5 Soil/Water)	Potassium (cmol/kg)	Sodium (cmol/kg)	Total Kjeldahl Nitrogen (mg/kg)	Total Organic Carbon (mg/kg)
2023	December	19/12/2023	1A	CFA HIGH	0.1-0.5	1.28	124	41	0.26	2	192	5	172	9.6	0.15	1.18	190	1480
2023	December	19/12/2023	2A	CFA HIGH	0.1-0.5	4.51	221	25	1.7	1	376	5	217	9	0.4	2.19	376	2660
2023	December	19/12/2023	3A	CFA HIGH	0.1-0.5	2.42	159	26	0.91	2	301	73	215	8.9	0.25	1.23	299	2580
2023	December	19/12/2023	3B	CFA HIGH	0.5-1.0	3.78	249	22	2.06	1	262	66	111	9	0.28	1.71	262	1440
2023	December	19/12/2023	3C	CFA HIGH	1.0-1.5	3.28	216	20	2.21	1	218	62	88	9	0.21	1.41	218	1220
2023	December	19/12/2023	4A	CFA HIGH	0.1-0.5	1.59	209	28	0.45	1	284	114	164	8.5	0.38	0.93	284	2040
2023	December	19/12/2023	5A	CFA HIGH	0.1-0.5	3.96	187	25	1.57	1	520	126	368	8	0.9	2.12	520	3680
2023	December	19/12/2023	6A	CFA HIGH	0.1-0.5	4.24	213	16	1.46	2	354	90	273	8	0.88	1.22	352	2730
2023	December	19/12/2023	6B	CFA HIGH	0.5-1.0	4.01	92	15	2.02	1	340	145	193	8	0.78	1.18	340	2750
2023	December	19/12/2023	6C	CFA HIGH	1.0-1.5	4.74	63	14	3.58	1	301	220	72	8	0.54	1.51	301	2050
2023	December	19/12/2023	7A	CFA LOW	0.1-0.5	9.02	188	12	5.51	10	861	309	316	7.9	0.19	1.93	851	8390
2023	December	19/12/2023	8A	CFA LOW	0.1-0.5	3.5	124	18	2.4	2	1360	5	790	8	1.01	1.51	1360	13700
2023	December	19/12/2023	9A	CFA LOW	0.1-0.5	4.09	371	34	4.53	33	965	204	542	8	0.34	4.67	932	9910
2023	December	19/12/2023	9B	CFA LOW	0.5-1.0	4.35	396	48	8.55	8	562	155	155	8.1	0.43	12.1	554	2520
2023	December	19/12/2023	9C	CFA LOW	1.0-1.5	3.72	339	58	10.1	4	390	144	111	8.1	0.5	20.3	386	2220
2023	December	19/12/2023	10A	CFA LOW	0.1-0.5	11.1	895	16	10.2	4	935	300	432	8	0.81	4.33	931	10500
2023	December	19/12/2023	11A	CFA LOW	0.1-0.5	7	554	17	6.89	66	1390	317	317	9	0.61	2.91	1320	13100
2023	December	19/12/2023	12A	CFA LOW	0.1-0.5	6.59	220	19	4.87	55	1640	288	532	8.8	0.29	2.79	1590	15600
2023	December	19/12/2023	12B	CFA LOW	0.5-1.0	10.4	333	41	11	15	430	210	232	8.8	0.47	15.2	415	4160
2023	December	19/12/2023	12C	CFA LOW	1.0-1.5	5.24	167	49	10.3	10	488	220	161	9	0.31	15.5	478	4920
2024	November	24/11/2024	1A	CFA HIGH	0.1-0.5	1.06	166	31	0.02	2	272	126	399	7.8	0.3	0.62	270	3550
2024	November	24/11/2024	2A	CFA HIGH	0.1-0.5	3.58	197	21	0.88	1	338	367	322	7.9	0.53	1.34	338	2440
2024	November	24/11/2024	2B	CFA HIGH	0.5-1.0	4.54	179	19	1.64	1	320	580	155	7.7	0.43	1.55	320	5450
2024	November	24/11/2024	2C	CFA HIGH	1.0-1.5	6.08	204	18	2.77	1	364	652	199	7.5	0.59	2.13	364	3770
2024	November	24/11/2024	3A	CFA HIGH	0.1-0.5	2.76	226	25	0.66	1	342	283	311	7.6	0.44	1.28	341	12100
2024	November	24/11/2024	4A	CFA HIGH	0.1-0.5	4.26	218	20	1.99	2	503	456	777	7.6	1.07	1.8	501	10900
2024	November	24/11/2024	5A	CFA HIGH	0.1-0.5	2.09	224	32	0.7	2	321	154	82	8.3	0.33	1.5	319	11900
2024	November	24/11/2024	5B	CFA HIGH	0.5-1.0	1.23	288	47	0.89	1	71	182	99	9.2	0.12	2.01	71	2580
2024	November	24/11/2024	5C	CFA HIGH	1.0-1.5	1.6	277	39	1.35	1	84	120	89	8.9	0.17	1.97	84	2880
2024	November	24/11/2024	6A	CFA HIGH	0.1-0.5	1.87	267	32	0.41	2	356	170	298	8.1	0.5	1.31	354	3890
2024	November	24/11/2024	7A	CFA LOW	0.1-0.5	3.35	459	21	1.45	2	827	238	271	6.7	0.59	1.45	825	8880
2024	November	24/11/2024	8A	CFA LOW	0.1-0.5	7.87	261	11	3.77	2	1070	344	281	7	0.45	1.55	1070	4080
2024	November	24/11/2024	8B	CFA LOW	0.5-1.0	10.5	380	19	10.5	2	566	400	184	8.2	0.62	5.02	564	5550
2024	November	24/11/2024	8C	CFA LOW	1.0-1.5	11.7	677	26	11.6	4	508	350	284	8.6	0.58	8.5	504	4210
2024	November	24/11/2024	9A	CFA LOW	0.1-0.5	2.75	378	26	1.53	1	1340	271	487	6.5	0.87	1.77	1340	12700
2024	November	24/11/2024	10A	CFA LOW	0.1-0.5	5.22	450	23	3.99	6	931	327	344	6.9	0.5	2.95	925	5550
2024	November	24/11/2024	11A	CFA LOW	0.1-0.5	9.64	375	5.8	5.24	22	1910	367	455	6.1	1.11	0.98	1890	13300
2024	November	24/11/2024	11B	CFA LOW	0.5-1.0	9.52	376	5.2	8.78	1	1720	350	447	6.1	1.11	1.07	1720	13300
2024	November	24/11/2024	11C	CFA LOW	1.0-1.5	10.9	286	8.7	10.5	6	1150	406	470	7.1	1.13	2.14	1140	13600
2024	November	24/11/2024	12A	CFA LOW	0.1-0.5	9.07	458	14	5.02	10	2240	378	517	6.3	0.85	2.33	2230	22200


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	Version 1.0	TEYS AUSTRALIA PTY LTD CONFIDENTIAL COMMERCIAL	
Implemented 20/01/2025	Amended 3/03/2025	Written: R. Sharrock. Reviewed and Approved B Taylor	Page 9 of 3

Table 2: Groundwater monitoring data for 4 years to most recent sampling and testing conducted in November 2024. Omissions from data are EPA Point 15 which is a piezometer adjacent to CFA low irrigation area. Obtaining a sample from this point was not possible during the period for which data is supplied.

Site	Year	Month	Date	Time	Location	Piezometer Number	EPA Monitoring Point Number	Standing Water Level (m BGL)	Conductivity (µS/cm)	Nitrate as N (mg/L)	pH
WG	2021	January	24/01/2022	7:15am	CFA High	P1	9	9.9	1610	33	7.3
WG	2021	January	24/01/2022	1:25pm	CFA High	P5	10	5.47	375	4.4	6.3
WG	2021	January	24/01/2022	1:55pm	CFA Low	P7	14	7.85	2300	0.7	7.3
WG	2021	January	24/01/2022	2:10pm	CFA Low	P8	12	7.54	1100	0.4	7.1
WG	2021	January	24/01/2022	1:45pm	CFA Low	P9	11	7.78	2020	16	7.5
WG	2022	December	16/01/2023	9:40am	CFA High	P1	9	8.6	1530	13.8	6.7
WG	2022	January	16/01/2023	9:35am	CFA High	P5	10	5.1	442	2.2	6.5
WG	2022	January	16/01/2023	10:05am	CFA Low	P7	14	5.3	3120	0.1	7.1
WG	2022	January	16/01/2023	10:00am	CFA Low	P8	12	5.2	3700	0.1	7.3
WG	2022	January	16/01/2023	10:25am	CFA Low	P9	11	4.9	1820	0.1	7.1
WG	2023	December	19/12/2023	9:20am	CFA High	P1	9	8.4	1520	13	6.3
WG	2023	December	19/12/2023	9:10am	CFA High	P5	10	5.2	666	3	6.6
WG	2023	December	19/12/2023	8:40am	CFA Low	P7	14	5.4	2720	1	7.1
WG	2023	December	19/12/2023	8:35am	CFA Low	P8	12	5.2	2530	1	7
WG	2023	December	19/12/2023	8:30am	CFA Low	P9	11	5	2870	1	7
WG	2024	November	22/11/2024	10:40am	CFA High	P1	9	5.2	1530	26	6.9
WG	2024	November	22/11/2024	9:40am	CFA High	P5	10	6.5	700	18	6.2
WG	2024	November	22/11/2024	8:15am	CFA Low	P8	14	6.1	1750	0.3	7
WG	2024	November	22/11/2024	9:00am	CFA Low	P9	12	6.2	2250	13	7.8



Teys Australia Pty Ltd

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Page 10 of 3

Table 3: Biochemical Oxygen Demand (BOD₅) in mg/L for Teys Wagga treated process water at EPA Point 7.

State	Site	Year	Month	Date	BOD5 (mg/L) Treated Process Water to Turf Irrigation
QLD	WG	2020	DEC	2/12/2020	12
QLD	WG	2021	JAN	7/01/2021	11
QLD	WG	2021	FEB	3/02/2021	224
QLD	WG	2021	MAR	2/03/2021	18
QLD	WG	2021	APR	1/04/2021	9
QLD	WG	2021	MAY	5/05/2021	13
QLD	WG	2021	JUN	3/06/2021	19
QLD	WG	2021	JUL	6/07/2021	6
QLD	WG	2021	AUG	5/08/2021	11
QLD	WG	2021	SEP	1/09/2021	8
QLD	WG	2021	OCT	7/10/2021	1
QLD	WG	2021	NOV	3/11/2021	4
QLD	WG	2021	DEC	1/12/2021	15
QLD	WG	2022	JAN	11/01/2022	1
QLD	WG	2022	FEB	2/02/2022	22
QLD	WG	2022	MAR	2/03/2022	8
QLD	WG	2022	APR	6/04/2022	13
QLD	WG	2022	MAY	4/05/2022	10
QLD	WG	2022	JUN	2/06/2022	26
QLD	WG	2022	JUL	6/07/2022	8
QLD	WG	2022	AUG	3/08/2022	10
QLD	WG	2022	SEP	8/09/2022	9
QLD	WG	2022	OCT	5/10/2022	5
QLD	WG	2022	NOV	3/11/2022	7
QLD	WG	2022	DEC	7/12/2022	7
QLD	WG	2023	JAN	5/01/2023	11
QLD	WG	2023	FEB	1/02/2023	11
QLD	WG	2023	MAR	1/03/2023	6
QLD	WG	2023	APR	5/04/2023	4
QLD	WG	2023	MAY	3/05/2023	6
QLD	WG	2023	JUN	7/06/2023	11
QLD	WG	2023	JUL	5/07/2023	12
QLD	WG	2023	AUG	2/08/2023	29
QLD	WG	2023	SEP	6/09/2023	6
QLD	WG	2023	OCT	4/10/2023	15
QLD	WG	2023	NOV	1/11/2023	12
QLD	WG	2023	DEC	6/12/2023	32
QLD	WG	2024	JAN	9/01/2024	27
QLD	WG	2024	FEB	7/02/2024	15
QLD	WG	2024	MAR	6/03/2024	13
QLD	WG	2024	APR	3/04/2024	9
QLD	WG	2024	MAY	2/05/2024	8
QLD	WG	2024	JUN	6/06/2024	10
QLD	WG	2024	JUL	3/07/2024	8
QLD	WG	2024	AUG	7/08/2024	7
QLD	WG	2024	SEP	4/09/2024	8
QLD	WG	2024	OCT	2/10/2024	8
QLD	WG	2024	NOV	6/11/2024	12
QLD	WG	2024	DEC	4/12/2024	17

END